

PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁷ :	A1	(11) International Publication Number:	WO 00/50768
F03B 17/06		(43) International Publication Date:	31 August 2000 (31.08.00)

(21) International Application Number: PCT/GB00/00634

(22) International Filing Date: 23 February 2000 (23.02.00)

(30) Priority Data:

9904106.3	24 February 1999 (24.02.99)	GB
9904107.1	24 February 1999 (24.02.99)	GB
9904108.9	24 February 1999 (24.02.99)	GB

(71) Applicant (*for all designated States except US*): I T POWER LIMITED [GB/GB]; The Warren, Bramshill Road, Eversley, Hampshire RG27 0PR (GB).

(72) Inventor; and

(75) Inventor/Applicant (*for US only*): FRANKEL, Peter [GB/GB]; 2 Amherst Avenue, Ealing, London W13 8NQ (GB).

(74) Agent: RUSSELL-RAYNER, Albert, Patrick; Business Centre West, Avenue One, Business Park, Letchworth Garden City, Hertfordshire SG6 2HB (GB).

(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published

With international search report.

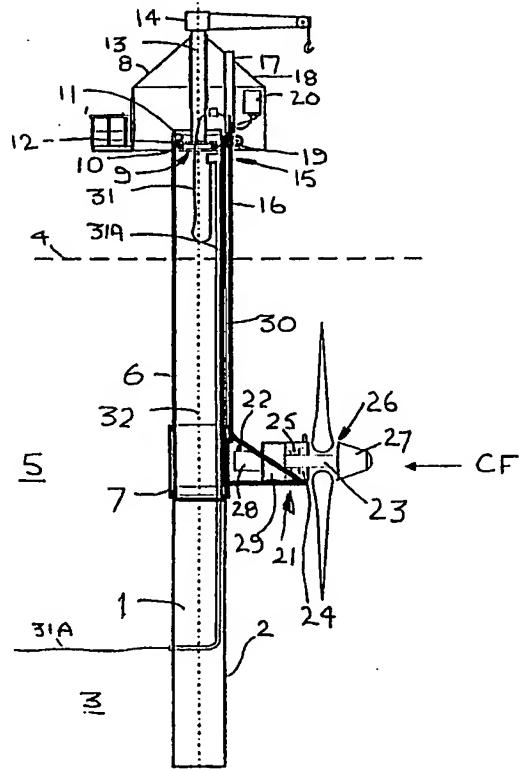
Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

SEARCHED *SEARCHED* *COPY*

(54) Title: WATER CURRENT TURBINE SLEEVE MOUNTING

(57) Abstract

A flowing water actuatable turbine system, wherein the turbine system is mounted for operational co-operation with water current by means of an upstanding column/pile in such manner as to be axially displaceable length ways of the column/pile. The turbine system is preferably arranged to be rotatably about the longitudinal axis of the column. Floatation means can be provided for operationally supporting the turbines which can include blade pitch control.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakhstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

WATER CURRENT TURBINE SLEEVE MOUNTING

This invention relates to water turbines and more particularly to turbines arranged to be driven by the action of a flow of water.

5 In our British Patent Application No 9706464.6 and in our British Patent No 2256011 B we have disclosed constructions of water drivable turbines.

As has been previously mentioned flowing water is a characteristic of tidal, marine, estuarial or river currents.

10 Bearing this in mind the present invention relates in particular to the use of turbines for to produce either electricity directly or to produce rotation of a shaft for utilisation for a required purpose.

15 - A known turbine arrangement intended for extracting kinetic energy from water currents, whether in a river or at sea, generally includes a rotor capable of interacting with the flow of water in such a way that some of the energy motion of the passing mass of water produces forces on the blades of a rotor thereby producing rotation of the rotor. The rotation of the shaft is utilised to perform some useful function such as to generate electricity. Such a device is analogous in principle to the better known concept of a windmill or wind turbine which extracts kinetic energy from flowing air, except that due to the much greater density of water as compared with that of air, lower fluid flow 20 velocities (by a factor of approximately 9) are needed to give the same power density (power per unit area of flow) so that water moving at 1m/s has a similar power density (e.g., watts per square metre) as air moving at 7.5 metres/second.

It is also to be noted that although the basic principles involved in extracting kinetic energy from water currents are similar to those involved in the better

known art of extracting kinetic energy from the wind, the actual forces involved and the practical engineering requirements for the formation of suitable installation are in most respects totally different. In practice, tidal, marine and river currents generally have their maximum velocity near to the surface so that any device intended efficiently to intercept the kinetic energy of the currents needs to have its rotor set so that its active plane or cross section is perpendicular to the direction of water flow and as near as possible to the surface. Any such device also needs to be securely positioned in such manner as to resist the considerable drag forces and reaction forces associated with any interaction with large masses of moving water. In practice, the main drag force is an axial thrust in the direction of current flow due to the momentum deficit in the flow, which thrust is proportional to the area of the active rotor and the velocity squared. There is also a significant torque reaction to be resisted when a load is applied to the turbine rotor drive shaft. Furthermore, means has to be provided to convert slow rotational rotor movement produced by the water flow into a useful energy form that can be effectively transmitted from the generation location to a location at which it can be gainfully employed.

Such transmission of energy can be in the form of electricity by way of a marine cable along the sea or river bed (or by way of overhead cables supported by pylons or poles if the installation is close to the shore or river bank) there is also the option to use the energy "on site" for the production of some portable product such as fresh water, ice, minerals extracted from the sea or hydrogen and oxygen produced by electrolysis or any other products that can be generated from energy and the local environment, any such products can be stored and collected by an appropriate vessel, or transmitted to shore by pipeline.

For a practical installation there are other important factors that need to be addressed. In the case of marine applications such factors include the need to

resist damage from large waves during storms, the need to make the device visible to minimise it as a marine hazard to shipping and the need to be able to service and repair as well as to deploy the device at sea both safely and at a minimum cost.

5 It is an object of the present invention to provide a turbine system that takes into account factors or matters such as mentioned above.

Broadly, according to a first aspect of the invention there is provided a flowing water actuatable turbine system including a column/pile upstanding from the sea or a river bed, a stored and collected by an appropriate vessel, or transmitted to shore by pipeline.

10 For a practical installation there are other important factors that need to be addressed. In the case of marine applications such factors include the need to resist damage from large waves during storms, the need to make the device visible to minimise it as a marine hazard to shipping and the need to be able to service and repair as well as to deploy the device at sea both safely and at a minimum cost

15 It is an object of the present invention to provide a turbine system that takes into account factors or matters such as mentioned above.

According to an aspect of the invention there is provided a flowing water
20 actuatable turbine system, wherein the turbine system is mounted for operational co-operation with water current by means of an upstanding column/pile in such manner as to be axially displaceable length ways of the column/pile

25 Conveniently, in the flowing water actuatable turbine system the turbine system is arranged to be rotatable about the longitudinal axis of the column.

According to a further aspect of the invention there is provided a water flow current turbine, wherein in order to accommodate change of the direction of water flow with respect to the turbine assembly arrangements are provided for controlling the pitch of the blades in response to change in direction of water flow through the turbine rotor.

5 A further aspect of the invention provides a water flow turbine installation, including a column/pile upstanding from a river or the sea bed to project above the water level, for supporting a water current turbine, wherein the operational

pitch of the blades of the rotor are selectively adjustable.

10 Preferably the operational setting of the pitch of the turbine blades of the associated rotor is selectively settable throughout a range of 180 degrees of rotation.

Conveniently the turbine is so mounted to the column to be bodily displaceable length ways of the column/pile.

15 For a better understanding of the invention and to show how to carry the same into effect reference will now be made to the accompanying drawings in which:-

20 Figure 1 schematically illustrates a first embodiment of a mounting column/pile and associated support sleeve for mounting a marine turbine, the turbine being shown in its operational position;

Figure 2, schematically illustrates the turbine of Figure 1 when it has been raised location above the surface of the water;

Figure 3 illustrates the embodiment of Figures 1 and 2 when the associated turbine has been removed from its connection with the mounting column/pile.

Figure 4 is a schematic sectional view of an embodiment of a pitch control mechanism for a two bladed turbine rotor; taken on the line A-A of Figure 6;

5 Figure 5 is a schematic sectional view of the mechanism of Figure 4, taken on the line B-B of Figure 4,

Figure 6 is a schematic view of a pitch control mechanism for a three bladed turbine rotor,

10 Figure 7, is an enlarged view of the pitch control mechanism associated with one of the blades of Figure 6;

Figure 8, schematically illustrates a further embodiment of the mounting of a turbine from an upstanding column;

Figure 9, schematically illustrates a still further embodiment of the mounting of a turbine to an upstanding column.

15 Figure 10, is a plan view of a double turbine installation carried from a column;

Figure 11 as a side elevation of the installation of Figure 10.

Figure 12 schematically illustrates a turbine installation involving two turbines mounted from a common column;

20 Figure 13 is an end on view of a further embodiment of a turbine installation involving two turbines;

Figure 14 is a side view of the installation of Figure 13;

Figure 15 is a facing view of a turbine installation involving floating support for the turbine.

Figure 16 is a side view of the embodiment of Figure 15; and

5 Figure 17 is a schematic view of a turbine installation involving a water current flow turbine and an air driven turbine.

Referring now to Figures 1 and 2 these Figures illustrate a column 1 upon which it is proposed to mount a water driven turbine. As will be noted the column stands in an appropriately formed hole 2 in the seabed 3. The height of the column 1 can be such that it is tall enough to project about the surface 4 of the surrounding water 5 whatever the state of tides or flood levels of a river. A sleeve 6 fits closely around the column and is supported on thrust pads 7 (not shown in detail). These pads are formed from a sea water compatible low friction material generally attached to the inside surface of the lower part of the sleeve. A rubbing ring (not shown) having non-corrodable finish is provided on the surface of the column.

15 A housing 8 is provided at the upper end of the column. The housing incorporates a slewing mechanism 9 schematically shown as including a main gear 10 which connects with the sleeve 7. A worm wheel 11 meshes with the main gear 10. The worm wheel receives drive from a suitable drive arrangement such as a servo motor 12. A smaller diameter extension 13 is provided at the upper end of the column. This extension 13 serves as a support for a crane or other lifting device/mechanism 14 the purpose of which will be discussed herein after.

20 The vertical setting or position of the outer sleeve 7 is controlled by a rack and pinion mechanism 15. The rack 16 thereof is mounted to the sleeve 6 and extends vertically upwards parallel to the vertical axis of the sleeve with its

upper engaging within an open-ended guide tube 17 which projects upwardly through the roof 18 of the housing. The pinion 19 of the mechanism 15 is suitably mounted within the housing 8 that it is effectively positionally constrained against displacement lengthways of the column 1. An electrical control box is schematically indicated at 20.

A water current turbine unit 21 is mounted by way of a support frame 22 carried by the outer sleeve 7 whereby displacement of the sleeve 7 lengthways of the sleeve 6 will produce corresponding length ways displacement of the turbine. Figure 2 illustrates the turbine unit and associated outer sleeve 7 when in their raised positions. As will be seen the upper end of the rack 16 is then projecting out from the upper end of the guide tube 17.

The turbine unit includes a main shaft 23 and associated bearings 24 which are journaled in the body/nacelle 25 of the turbine. A rotor assembly 26 is mounted on the main shaft 23.

The rotor can incorporate two, three, four or more blades according to operational design requirements and expected mode of use. For the purposes of Figures 1 and 2 it will be presumed that the rotor assembly is provided with two blades equiangularly spaced about the axis of the main shaft and rotor. A fairing 27 is provided to offer streamlining to water flow through the rotor assembly. The main shaft is arranged to drive an electrical generator 28 though a suitable speed increasing gear box 29. Electrical output from the generator is fed by way of an output cable 30 which is guided upwards, conveniently, adjacent to the rack 16. The cable connects with the control box 20. The output from the control box feeds into a marine cable 31 which by way of a conduit 32 extending axially of the column leads downwardly of the column 1 to exit therefrom at the river or sea bed, the conduit leading to a shore or river bank location (not shown)

The arrangement of the rotor unit on the rotatable sleeve 6 allows the turbine unit 26 to be yawed through a full 180 degrees to face the current when the tide changes direction. Thus, the rotor 26 can thus be always operationally faced into the current and can if desired be disabled.

- 5 Referring now to Figure 2, it will noted that in this Figure that the turbine unit has been released from the support cradle 22 and lifting using the crane 14. This arrangement makes it possible to service and/or remove and replace turbine units without it being necessary to employ a so-called jack-up barge for this purpose.
- 10 In practice it is possible to slew the crane 14 so as to facilitate the handling of any load being carried by the crane 14. It will be understood that normally the turbine unit would be released from its cradle by removal of retaining bolts after the sleeve 7 had been raised to position on the sleeve and turbine unit above water level.
- 15 It will be appreciated that the arrangements shown in the Figures 1 to 3 and as so far described in relation to theses Figures represent a particular typical embodiment of a water turbine installation. Various variations may be made whilst achieving essentially a similar if not the same result. For example, a direct drive multi-pole generator may eventually be developed capable of rotating at the same speed as the rotor and therefore not needing a gearbox.
- 20 The gearbox may be replaced by a hydraulic transmission system (using either suitable hydraulic oils or fluids or even sea water) and the generator may then be driven by a hydraulic motor either in the nacelle or even located remotely, such as above the column. In the housing on top or even remote from the installation with hydraulic transmissions pipes running along the seabed. The gearbox can incorporate the shaft bearings in some cases or it can be driven from a separately supported shaft via a coupling. The generator can be external to the nacelle for the purposes of cooling (using submersible motor/pump
- 25

technology) and it may be filled with water or some other fluid to help avoid ingress of sea water.

Furthermore, it is convenient to note that a fairing (not shown) could be provided on the side of the outer sleeve 7 remote from the turbine support frame, the fairing being so shaped that it not only serves to streamline the column and this serve to reduce drag forces thereupon, but also, when the turbine is in the yawed position with its rotor edge facing on to the direction of water current flow CF, the drag of the fairing counterbalances the drag of the rotor and the nacelle thereby to reduce torsional loads on the sleeve slewing mechanism.

Whilst the construction as above so far discussed allows for the rotation of the sleeve 6 to move the turbine to a yawed non operational position it is possible for the need to be able to rotate the sleeve can be avoided by so constructing the rotor assembly of the turbine unit so that the rotor assembly thereof incorporates pitch control such as is used in relation to aeroplane propellers blades, for adjusting the angle of set of the blades with respect to the flowing water direction.

Referring now to Figures 4 and 5 which illustrate a two bladed rotor assembly incorporating pitch control. As is shown in these Figures, the root 33 of a blade 34 of the rotor 26 is bolted or otherwise attached in an appropriate manner to a cylindrical body 35. The body 35 cooperates with bearings 36 set into a rotor hub 37 which is mounted to the rotor shaft 23.

The external cylindrical face of the body 35 runs in a bush 38 and emerges at the circumference of the hub 37 through seals 39 designed to prevent ingress of sea water into the hub. The bodies 35 are machined with spiral teeth 40 to be able to mesh with a worm drive 41 driven via gears 42 by a servo motor 43. Said servo motor 43 can cause the pair of worm drives 41 to rotate the same

distance in opposite directions, thereby causing the rotor blades to move differentially by identical amounts.

5 Profiles of a rotor blade 34 outboard of the roots of the blades are shown in broken lines in Figure 5 to illustrate how the blades 34 may be positioned to face the current in either direction or to lie with little or no effective of attack to the current in order to disable the turbine.

The embodiment shown in Figures 4 an 5 illustrates one mode of enabling the requisite change of pitch. It will be appreciated that other modes of enabling pitch change can be used.

10 Thus, referring now to Figures 6 and 7, these Figures schematically illustrating the root portions of the blades of a three bladed turbine rotor and associated hub 50. Three equiangularly spaced blade roots 51 are mounted in the hub 50 for rotation with the hub. In each case the root 52 engages with a cylindrical housing 53 that is secured to the hub 52. In each case the blade root is engaged with a opposed taper main roller bearing 53. To prevent the ingress of water main seals 54 are provided adjacent the join between the root 51 and the housing 53 the main bearings are held in place at a required pressure by a clamping plate 55 held in place by bolts 56. The inner end of the housing 52 terminates in an outwardly directed flange 57 which co-operates with an annular plate 58 which serves to support and position the rear bearing 60 for the blade root.. A secondary housing 61 with a mounting flange 62 is secured to the opposite side of the plate 59. This secondary housing provides support for a gearbox 63 whose output shaft 64 (shown dotted) is spindled into the end of the blade root 51. The input to the gear box is by way of a shaft 65 which is the output shaft of a servo motor (not shown). It will be understood that operation of the servo motor rotates its output shaft, and in so doing causes the gearbox output shaft to rotate the associated blade root through an angle related to the extent of operation of the servo motor the latter being controlled by way of a control system such as a computer system (not shown) Thus in

15

20

25

accordance with the concepts of this aspect of the invention it will be appreciated that the arrangement provides up to 180 degrees of pitch variation for each rotor blade, as applied in the context of a water current turbine installed upon a fixed column or pile. With this pitch change possibility the turbine can be operationally set to receive water flow from either direction or to be disabled without the need to yaw the rotors.

Hence it follows that for the purpose of this form of variable pitch hub is to remove the need to move the nacelle with respect to the flow of water in any direction where the water either flows continuously in the same direction or where it flows in opposite directions 180 degrees opposed, namely the situation that pertains in most marine and riverine current applications. The rotor blades can be rotated to the optimum pitch angle to function with the current flowing one way. The rotors can be rotated to be edge on to the current or feathered in the same way as with variable pitch aircraft propellers in order to stop or disable the turbine even the water is flowing fast and they can be rotated to face the other way and operate efficiently with the flow direction reversed.

A further advantage of this arrangement is that the angle of attack of the blades can be automatically adjusted so as to perform some optimisation function such as allowing the rotor to run at constant speed yet at maximum efficiency for all current velocities in the operational spectrum of velocities (from cut-in velocity to rated velocity). It can then be used as a means of limiting either overload or over speed in velocities above the rated velocity and as a means also for bringing the turbine to a halt under such conditions by reducing the effective angle of attack to zero. Another optimisation is to run the turbine at variable speeds so as to obtain maximum efficiency and hence maximum energy capture across the velocity spectrum.

Lastly it should be noted that when the pitch is reversed the shaft will rotate in the reverse direction too, so that the generator, hydraulic pump or other means

of extracting the energy of rotation needs to be capable of functioning effectively when run in either direction.

Referring now to Figure 8 this illustrates a further embodiment of a turbine installation in which illustrates an embodiment utilising a turbine with a variable pitch hub as disclosed and illustrated Figures 4 and 5 or 6 and 7. Since through the use of a variable pitch rotor it is no longer necessary to be able to yaw the rotor, this embodiment no longer uses a sleeve around the column/pile1 in the manner discussed in relation to previous Figures but instead the turbine 21 nacelle is securely attached to a strut 70 which is pivoted about a pinned joint 71 above sea level 4 near the top of the column. It is therefore possible to raise the entire turbine 21 and strut 71 into a horizontal position above the level 4 of the water as shown by hosted diagram by lifting it so that the strut rotates about the pin. Hence the turbine can be readily be accessed, installed or removed by positioning them above the surface. The lifting can be carried out using flotation bags or through the use of lifting equipment on a servicing vessel (not shown). When the turbine and strut are down and in the operational position, they are clamped to the supporting column/pile by special fixings 72 that can preferably be released by remote control (either electrically or mechanically) from the surface.

The advantage of this embodiment of Figure 8 is considered to be some reduction in material requirements through replacing the complication of sleeve around the column with a smaller strut. complication of needing to use a variable pitch hub.

Referring now to Figure 9 this Figure illustrates a further alternative way of using a turbine with a variable pitch rotor. In this case the column/pile (shown in part section) has a slot 74 cut vertically in the side where the turbine 21 to be placed. Inside the column is a close fitting closed cylindrical body 75 attached to the turbine 21 by a mounting bracket member 76 which projects

through and can slide in the slot 2 and which carries the turbine nacelle and rotor 14.

The cylindrical body 75 is in the form of a tank which is internally sea water compatible and which can be filled with sea water while in operational mode
5 with the rotor shown as positioned with solid lines. If the water in the body 75 is pumped out by displacing it with air from an air compressor, then buoyancy of body 75 causes it and the attached bracket member 76 and the turbine mounted therefrom to rise to the position shown in ghosted lines, from where the nacelle can be removed or replaced.

10 Although the use of buoyancy is one method for raising the nacelle, said nacelle could also be raised using appropriate more conventional and well-known lifting devices such as hydraulic jacks or an electric rack and pinion drive, an electric winch or any other appropriate lifting method. It is noted that in accordance with the features of the invention the nacelle is
15 mounted to a body internal to the column/pile through a vertical slot in such manner that the nacelle can be raised above the water level for access by applying the requisite lifting force to the body internally of the column/pile.

Referring now to Figures 10 and 11, these Figures show a further embodiment
20 of a twin turbine assembly arrangement including turbines with rotors incorporating pitch control. In this arrangement the turbines nacelles and the rotors are attached to a cross arm 80 via a torque tube 81, which runs through the cross arm 81 and past one side of the column/pile 1. Said torque tube 81 is sufficiently strong to hold the turbines place under operational conditions and is also capable of being driven by a slow high torque actuator such as an
25 electric motor with a worm gearbox assembly 82 so as to be able to rotate the turbines and rotors through 180 degrees about the axis of the torque 81 such that after a 90 degree rotation the turbines are moved into a vertical plane of rotation (as shown ghosted in Figure 10. By rotating the turbines 21 so that they point vertically upwards the rotors 14 can be disabled even in full flow.

Furthermore, to be able to effect a rotation of 180 degrees the rotors can be positioned to face in either direction depending on whether the tide is ebbing or flowing. Since with this arrangement it is not necessary for the sleeve to be able to rotate about a vertical axis, a fairing such as the fairing 83 can optionally be fitted on both the upstream and downstream sides of the pile.

The advantages of this arrangement are saving of costs in some situations combined with the probable performance enhancement gained from a greater blockage to the flow of water as compared with that achieved by a single turbine unit. Generally, but not necessarily, the rotors 26 are arranged so as to 5 rotate in opposite directions, thereby cancelling out the torque reaction on the column and also in producing contra rotating swirl components in their wakes which will rapidly cancel each other out thereby leading to less turbulence 10 downstream of the rotors. It is considered that this arrangement would be of importance when installing as many as possible turbine installations into a particular area of the sea by allowing closer spacing in the directions of flow 15 through the several turbine installations.

For this proposal a servicing vessel would manoeuvre alongside so that the vessel can remove either the complete cross arm and nacelle assembly as a single unit or the individual nacelles from the cross arm.

Referring now to 12 this Figure illustrates an alternative embodiment of a twin 20 rotor system in which the twin rotors 26 are supported by means of a support assembly 90 including arms 91,92 each suspended by way of massive pivots 93 to a suitable support ring or the like 94 close to the top of the column/sleeve 1. The turbines 21 are mounted on the outer/free ends of the arms 91,92. In the Figure the arms are shown in the positions in which the 25 turbine assemblies 21 are in their operational positions and are maintained in the inclined positions shown. The arms 91,92 with the turbines 21 can be raised into the positions shown ghosted in the Figure 12 either by using lifting equipment from a servicing vessel, or from the top of the column by the use of

chains as indicated in relation to previous Figures or by using buoyancy from flotation bags (not shown) attached to the turbines or to the arms 91,92.

The turbines and the two arms 91,92 can fall under the influence of gravity to the operating position beneath the water surface 4 and are positioned by the lower limit of their travel against massive "stop" member 95 securely attached to the column sleeve. Said "stop" member 95 carries fixings or catches (not shown) which engage with the arms 91,92 to prevent them losing contact with the "stop" member 95 under operational conditions. The fixings or catches can be released mechanically or electrically at times when it is required to raise the arms and nacelles, down force can be generated by the flow of water to ensure that they are securely pressed against the "stop" member 95 under all operational conditions. This may in some cases be a preferable solution in case of mechanical integrity of movable fixings and the linkages cannot be guaranteed in a submerged environment.

Referring now to Figures 13 and 14 these Figures schematically show a still further embodiment of a twin rotor arrangement. It will be appreciated that the concepts utilised in relation to these Figures can be used in conjunction with a single rotor installation or with a four rotor installation. The purpose of this embodiment shown in Figures 13 and 14 is to incorporate arrangements for facilitating the installation of and the removal of the turbines and nacelles by having them mounted below a floating structure which is in turn held in position by the pile. Thus in the Figures 13 and 14 embodiment the turbine assemblies 21 are carried from vertically arranged support structures 96 which carried from a horizontal further support structure 97 mounted to the upper part of a rotatable ring/sleeve 98 provided upon the column 1. A hull 99 is connected with the outermost part of the support structure 97. These hulls 99 provide the requisite flotation to the turbine assemblies and associated support structures. The vertical supports 96 have associated therewith struts 100 much like keels, the latter being streamlined.

The lower ends of the support structures 96 connect with a strut 101 which is secured to a ring 102 rotatable about the column 1. Electrical connections from the generators associated with the turbine assemblies are taken from the assemblies at a point above the water surface 4 to another ring 103 that is constrained to turn in unison with the ring 98.

The installation shown in Figures 13 and 14 always operates downstream of the column/pile, since it is oriented by the considerable drag force of the supporting hulls 99 and the rotors assemblies 26. In situations, where the water flows are tidal, the entire floating component can swing around through the freedom of rings 98,102 and 103 to turn with respect to the column/pile when the direction of the flow of the tide periodically changes.. To avoid the cable connection from the ring 103 becoming increasingly wound up as a result of such rotation, the load on the rotors assemblies 26 can be differentially adjusted under control of a computer system so as to bias the entire unit always to follow a 180 degree movement backwards and forwards rather than a full 360 degree movement. This control is achieved by loading the generators differently in such a way that the drag on one rotor is less than the drag on the other.

An advantage of this system is that the floating component can readily be removed and replaced and also it has the benefit of a positive mooring from direct attachment to a column/pile. In practice this embodiment best suited for use in unidirectional currents such as in rivers, where there is no need to yaw the system through 180 degrees. Moreover it has the advantage in major rivers with great seasonal changes in level that the flotation component can move up or down according to changes of surface level, always maintaining the turbine rotors at optimum depth for maximum power.

Referring now to Figures 15 and 16 these figures illustrate schematically an installation intended for use in depths of water where column/pile that projects above the water surface 4 would be excessively tall and costly. In this case a

short column/pile 110 is driven into the sea or river bed 3. This column/pile 110 carries a ball joint 111 which is in turn attached to a rigid strut 112 interconnecting via another ball joint 111 with a floating turbine system similar to that previously described in relation to Figures 14 and 15. The rigid 5 strut 112 is conveniently adopted for carrying carries the marine cable including the electrical output of the generator of the turbine assembly from the floating turbine system to the relative calm conditions of the seabed or riverbed, from where it connects to the shore.

An important aspect of the arrangement shown in figures 15 and 16 is that the 10 provision of the rigid strut 112 rather than conventional flexible moorings or ropes through use of a column/pile as an anchor. The structural integrity and reliability of the modified version is an enhanced reliability of mooring, and moreover the marine cable is better protected by being carried on or within a rigid member such as the above-mentioned strut. This component can move up 15 or down according to changes of surface level, always maintaining the turbine rotors at optimum depth for maximum power.

If desired two columns similar to that of the above discussed Figures may be installed in such manner that they support a much wider horizontal arm that can carry as many as for example, five variable pitch rotor assemblies. Thus 20 two columns are arranged side by side and then linked together with an appropriately long cross arm carrying five turbine assemblies. The lifting mechanisms would be driven in unison to ensure that the turbines can be raised smoothly with their supporting arm remaining horizontal at all times. Since these turbines are of the variable pitch type they can accept the flow from either direction and also they can be disabled by setting the rotor blades at a 25 pitch such that no effective torque is produced. The reason for a system of this kind is for use in shallow water where lack of depth requires the use of a number of small rotors to gain the required power rather than the use of one or two larger rotors

Referring now to Figure 17, this Figure illustrates schematically a turbine support column which has been adapted or modified to provide support for a water driven turbine unit 21 and an air driven turbine 115. As will be noted the overall height of the column 1 has been increased by effectively providing an extension 116 to the upper part of the column 1. This extension column 116 serves to support the air driven turbine 115. As is shown in the Figure 17 the housing 8 takes a different form and position on the column to allow for the extension column 115. The housing 8 as with the previously discussed housing construction incorporates arrangements for controlling the positioning of a sleeve 117 that carries the water current turbine. In the Figure 4 the construction of the sleeve 117 is such that it carries the turbine unit 21 from an associated support frame 22. In addition, the length of the sleeve is such that the housing 8 is always above the water level 4 whatever the state of a tide and river level. With this arrangement in order to avoid the need to provide for rotation of the sleeve the rotor 26 of the turbine unit 21 would incorporate the facility of pitch control such as that discussed above in relation to Figures 2 and 3. If desired depending upon the number of blades on the rotors the three blade pitch control disclosed in our copending Application Water Current Turbine with Pitch Control can be adopted. In addition the turbine could be mounted to a vertically displaceable outer sleeve such as disclosed in Figure 1. As will be apparent from Figure 2 relationship between the column 1 and the extension 8 thereof is such that the sleeve on the column can be raised sufficiently to position the water driven turbine above the water level, for example, the purposes of maintenance and or replacement.

The arrangement of the water current turbine and the air current turbine provides a hybrid combination of wind and water powered equipment (not shown) for utilising the energy obtained by the respective turbines. An advantage of installing a wind turbine on the column/pile is that the overheads involved in installing a column/pile and connecting it to an electricity grid on the shore are high, so by adding a wind turbine significantly more energy can be captured from a single/common installation. This requires the use of a

stronger having thicker walls to handle the increased bending moment caused by the wind turbine. However, it is considered that the extra energy gained would outweigh the extra installation costs. In a variation the wind turbine is mounted from a tower provided at the top of the column/pile.

5 In the Figure 17 embodiment the wind is shown blowing from the same direction as the current. However, the wind turbine would be of the kind, which can orient its rotor automatically to face in the direction from which the wind blows so that the wind turbine rotor may face in any direction. That is to say the support arrangements for the air driven turbine would be such as to enable such rotation.

10

The water current turbine will either be of the kind mounted upon a sleeve which can be yawed through 180 degrees to face the current from either direction or it can have a variable pitch rotor in which the rotor blades can be pitched through as much as 180 degrees to take energy efficiently from flow in either direction. In the Figure 4 both turbines are shown in their operational positions.

15

It will be understood that if desired the installation could incorporate two water current flow turbines carried from the associated common support column. Also it is possible to provide multiple turbine installations in which a turbine carrying cross bar for water current flow turbines is provided between two spaced columns. Similarly air a corresponding number of air flow turbines could be provided upon a cross bar arranged above water level.

20

As a further aspect of the invention where the column/pile is of such length as to project well above the water surface a wind turbine can be mounted at the top of the column/pile of any one of the arrangements previously considered to provide a hybrid combination of wind and water powered equipment (not shown) for utilising the energy obtained by the respective turbines. An advantage of installing a wind turbine on the column/pile is that the overheads

CLAIMS

- 1 A flowing water actuatable turbine system, wherein the turbine system is mounted for operational co-operation with water current by means of an upstanding column/pile in such manner as to be axially displaceable lengthways of the column/pile.
5
2. A flowing water actuatable turbine system as claimed in claim 1, wherein the turbine system is arranged to be rotatably about the longitudinal axis of the column.
3. A flowing water turbine system as claimed in claim 1 or 2, wherein column 10 is of a tubular construction, and wherein an axially displaceable element for supporting a turbine is displaceable internally of the sleeve, the arrangement being such that displacement of the element lengthways of the sleeve correspondingly displaces the turbine length ways of the column.
4. A flowing water turbine system as claimed in claim 1,2 or 3, wherein a hole 15 is formed in a sea or a river bed for receiving the column/pile, and wherein the hole is formed with the aid of a jack-up barge having extendible legs which can be caused to contact said sea or river bed while the hole is being produced and whilst the column is being set into the requisite operation position in the hole.
- 20 5. A flowing water turbine as claimed in any one of the preceding claims, wherein the height of the column/pile is such that it projects above the surface of the water at all levels of the water surface above the sea or river bed, and wherein a air flow turbine is mounted to the upper part of the column.

6. A flowing water turbine system as claimed in any one of the preceding claims, wherein at least two of said columns/piles are provided, and wherein all said columns/piles are interrelated and arranged so as support a single main column which in turn serves to support one or more turbines systems.
- 5 7. A flowing water turbine system as claimed in any one of the preceding claims, wherein each turbine system is so mounted with respect to the associated column/pile as to be both displaceable lengthways of the longitudinal direction of the column and to be rotatable about an axis coaxial with the longitudinal axis of the column.
- 10 8. A water flowing turbine as claimed in any one of the preceding claims, wherein each turbine is supported from a sleeve arrangement that is so mounted to an associated column/pile that the turbines or turbines mounted to the sleeve can be rotated about an axis coaxial with the longitudinal axis of the column/pile and or displaced length ways of the column/pile.
- 15 9. A water flowing turbine as claimed in any one of the preceding claims, wherein the column/pile is supported by a 'gravity' base including a mass of concrete or other suitable material, that rests upon the sea or river bed, and wherein the setting of the base upon the sea or river bed relies on the weight of the mass combined with friction the arrangement being such as to prevent the column from being moved by water flow.
- 20 10. A flowing water turbine installation as claimed in any one of the preceding claims, wherein the turbine assembly or assemblies of the installation is or are carried from flotation means connected with the column or pile.
- 25 11. A flowing water turbine installation as claimed in claim 10, wherein the floatation means includes a support structure rotatably mounted to the column/pile, and a downwardly depending support for each turbine assembly associated with the installation.

12 A flowing water turbine installation as claimed in claim 11, and wherein
the support structure is mounted to the column/pile by way of a rotatable ring
arrangement, and wherein means are provided for controlling the direction of
rotation of the ring arrangement and thus the flotation means about the column
as a result of change of direction of the water flow.

5

13. A flowing water turbine installation as claimed in any one of the
preceding claims, wherein the rotor of each turbine of the installation
incorporates blade pitch control arrangements.

10

14. A flowing water turbine installation as claimed in claim 1 or 2, wherein
column/pile is driven into the sea or river bed to extend above the sea or river
bed, and wherein the column/pile carries a ball joint which is in turn attached
to a rigid strut interconnecting via another ball joint with a floating turbine
system.

15

15. A flowing water turbine as claimed in claim 14, wherein the rigid strut is
conveniently adapted for carrying at least one marine cable for transferring
electrical output of the generator of the turbine assembly from the floating
turbine system to the relative calm conditions of the seabed or riverbed, from
where it is connectable to the shore.

20

16. A flowing water turbine installation substantially as herein before
described with reference to any of the embodiments of the accompanying
drawings.

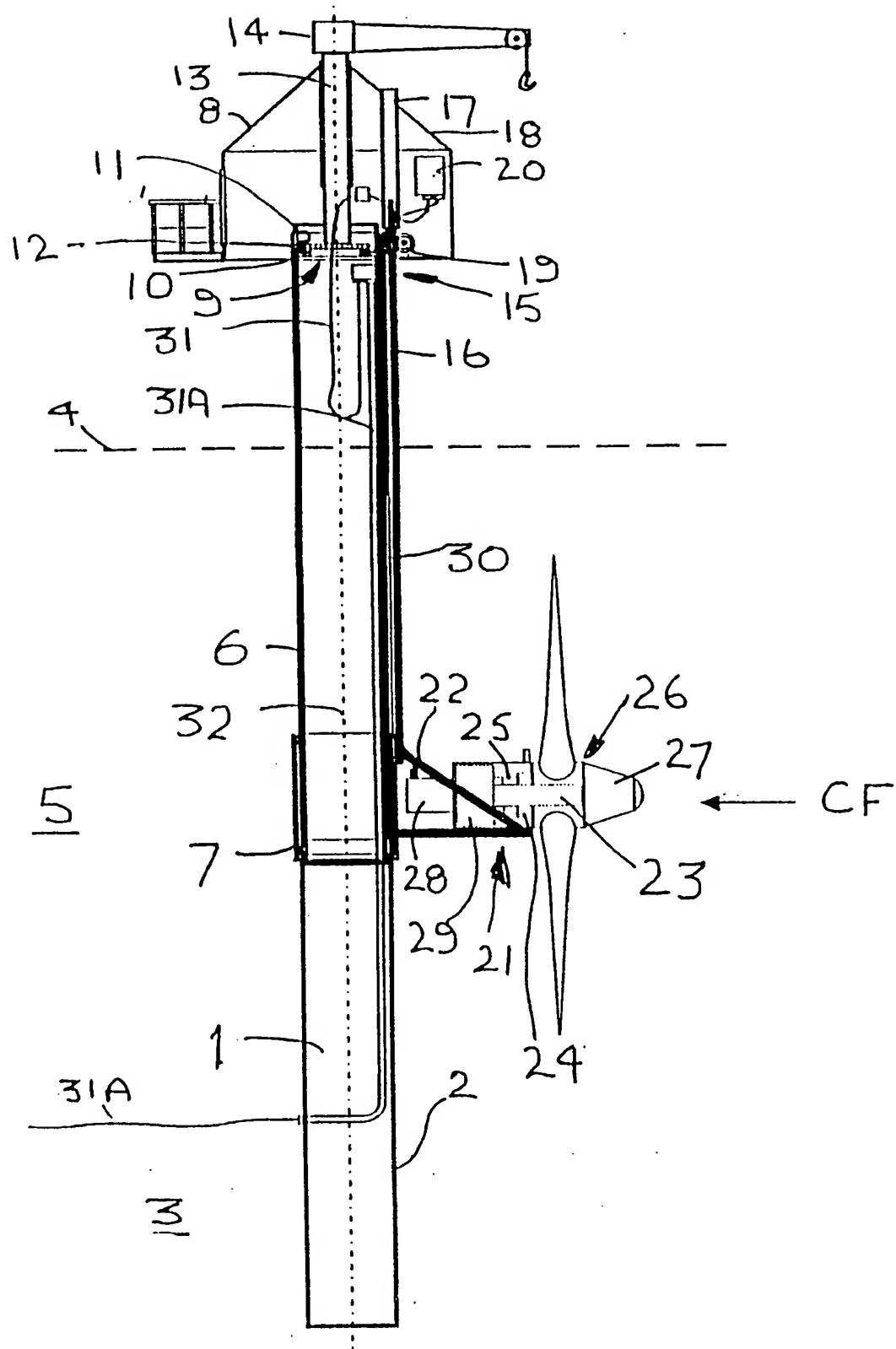


FIG 1

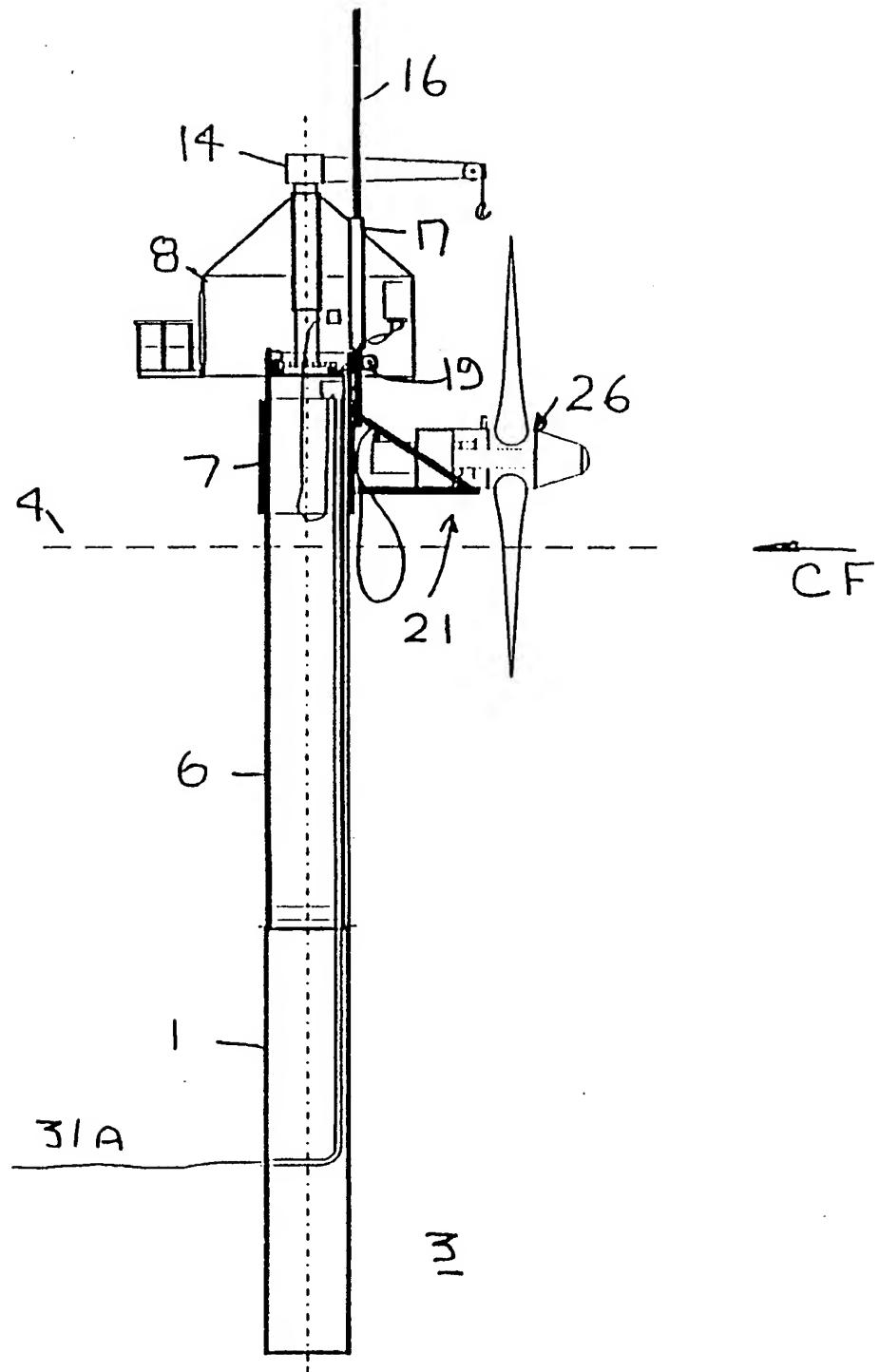


FIG 2

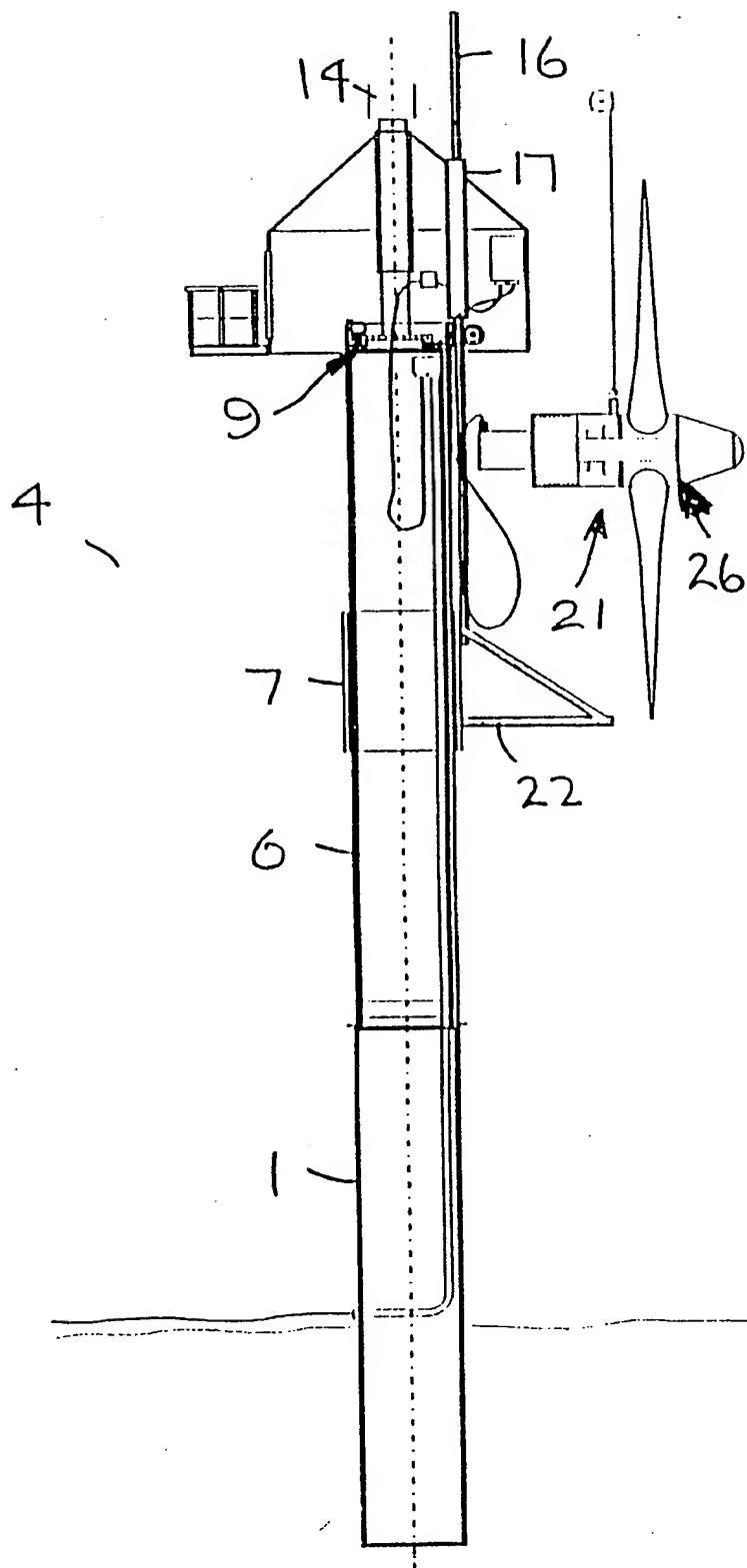
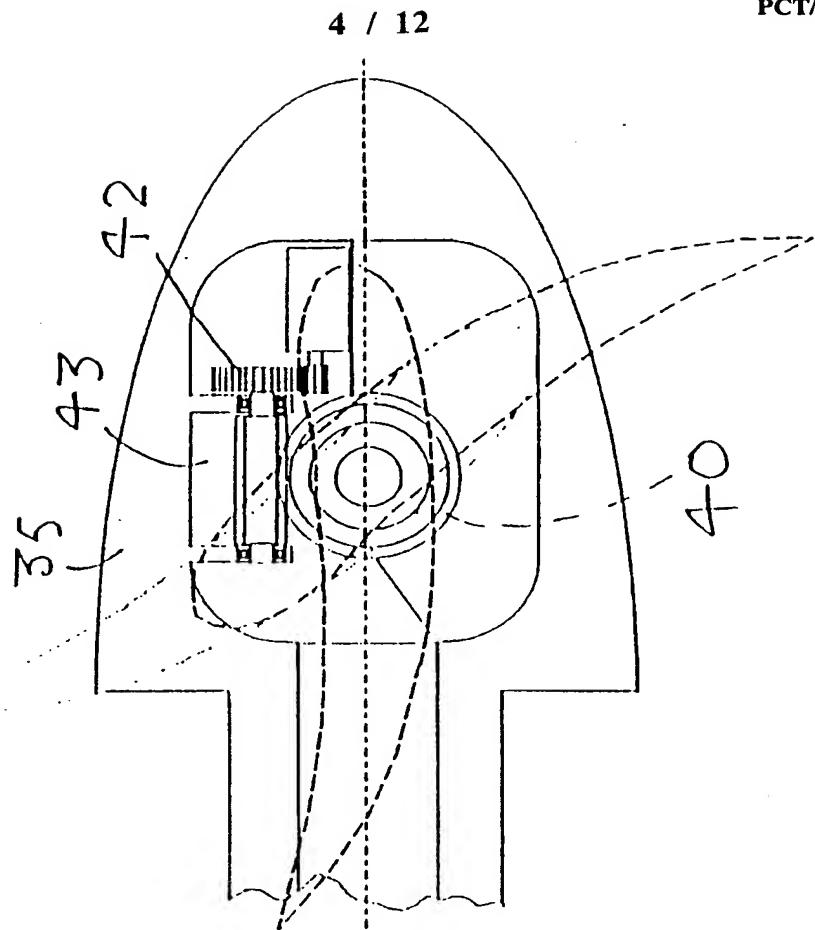


FIG 3



F1.6 5

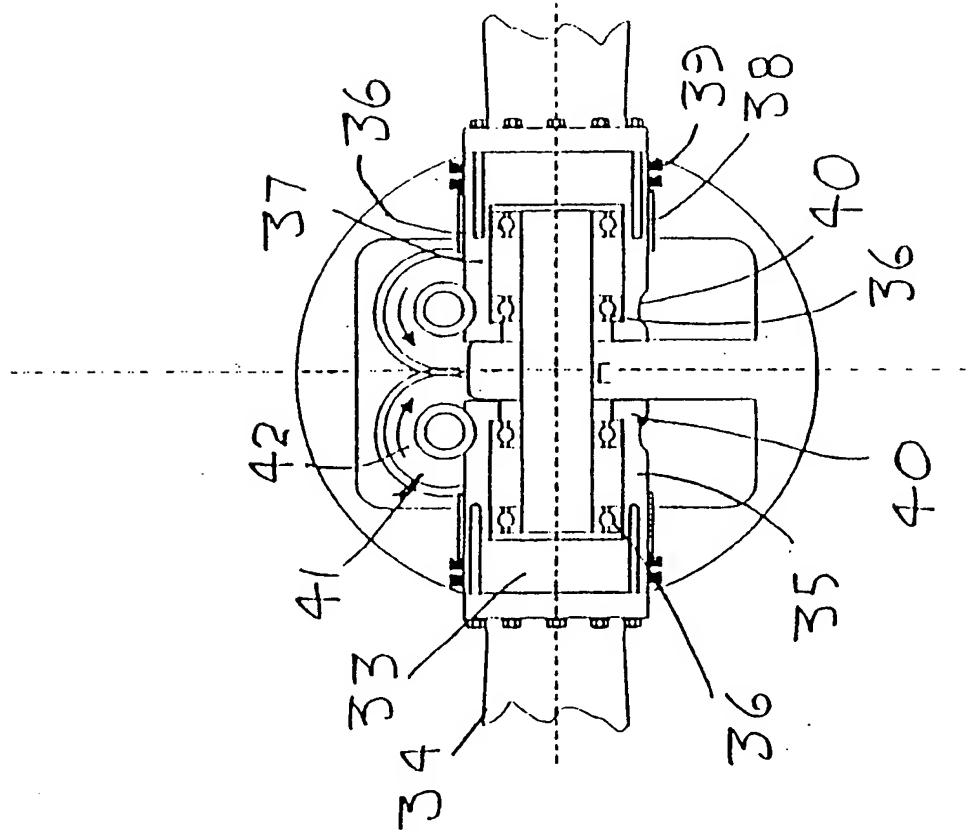


FIG 4

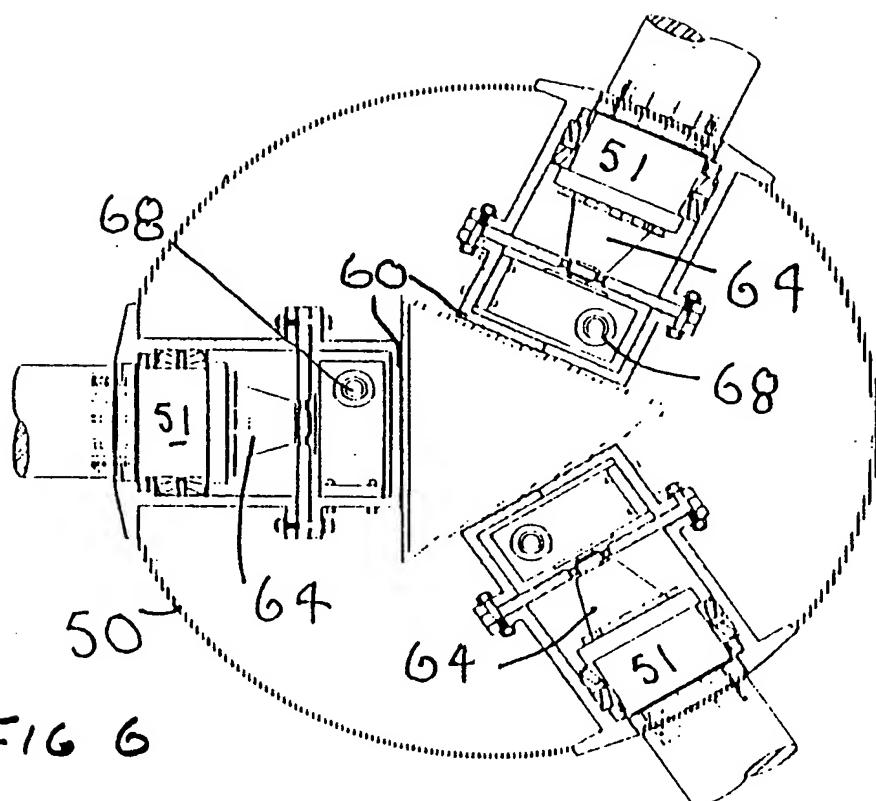


FIG 6

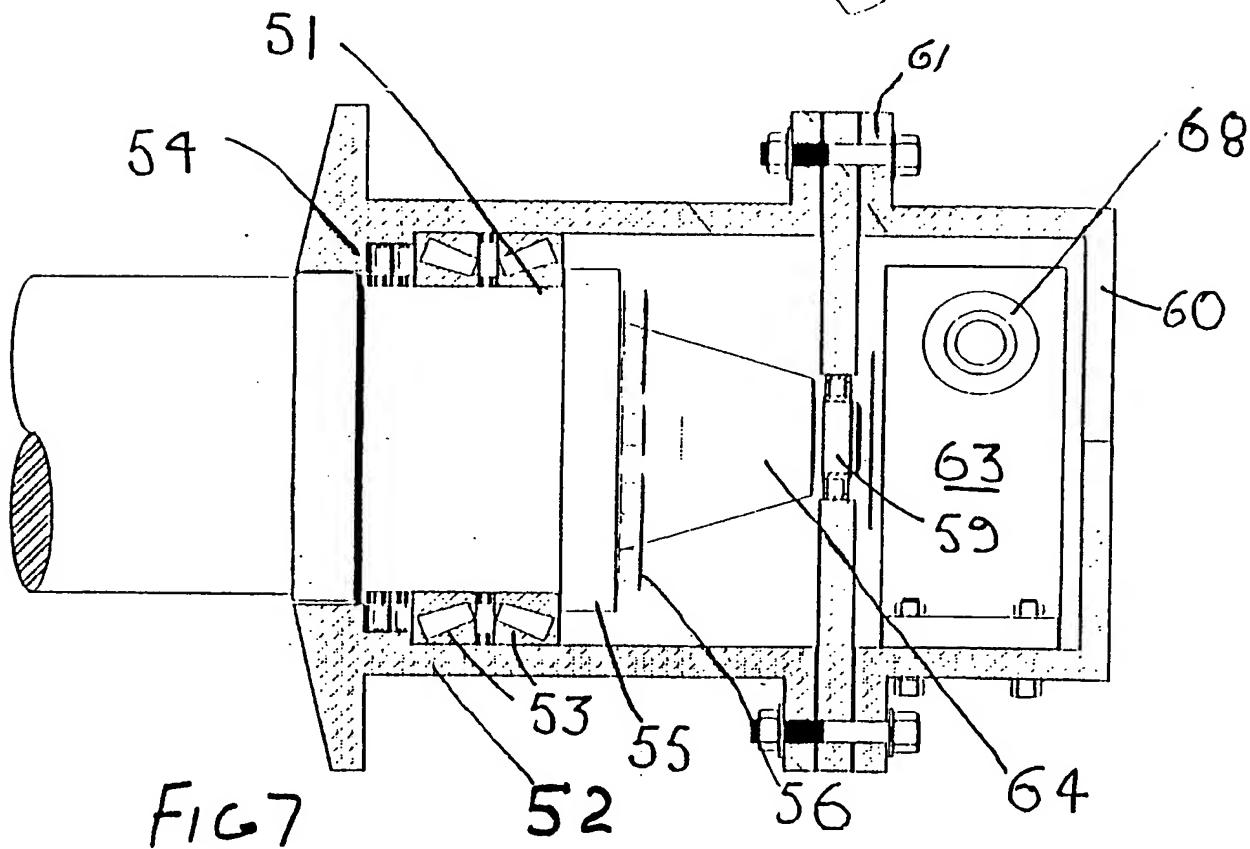


FIG 7

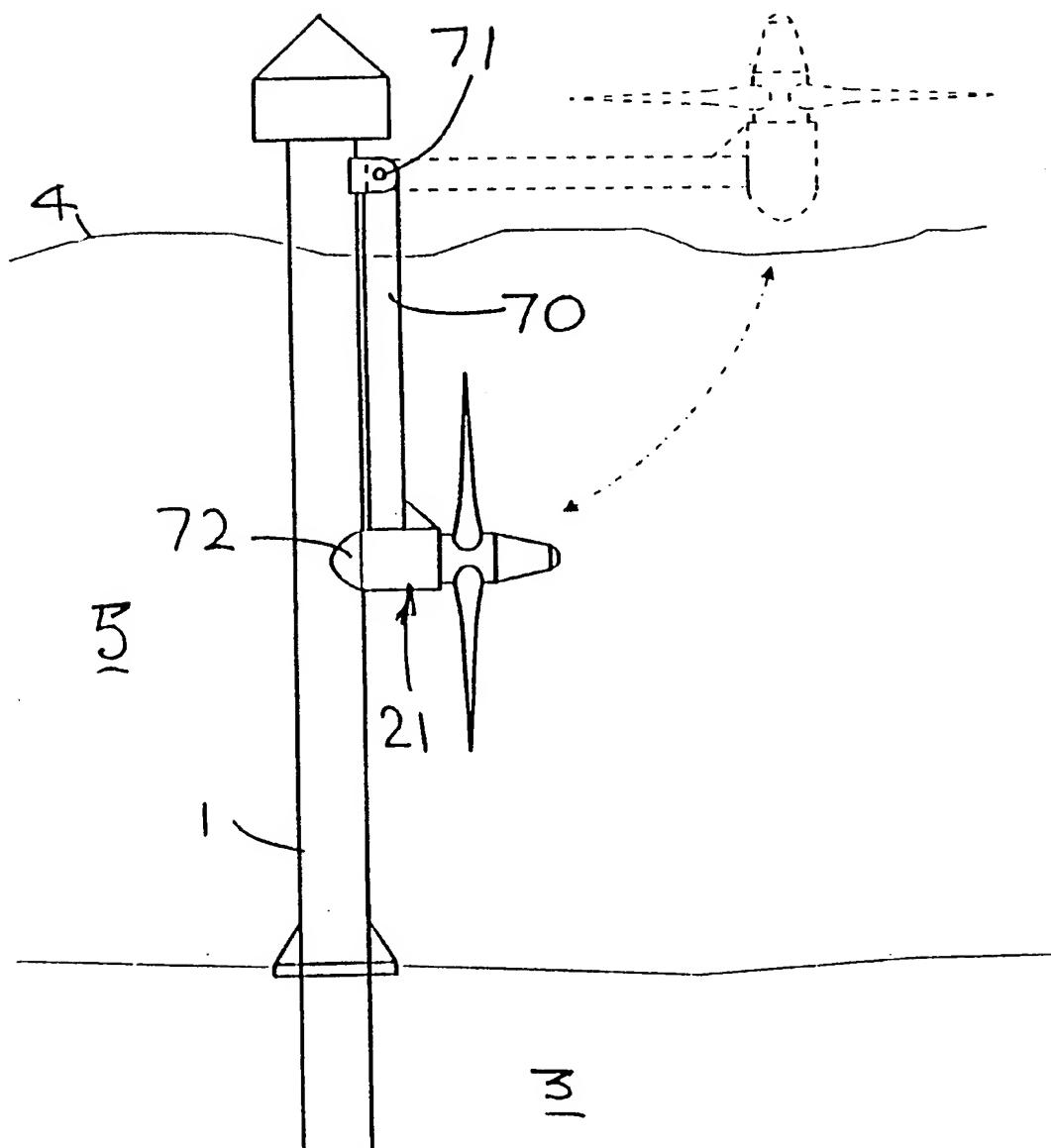


FIG 8

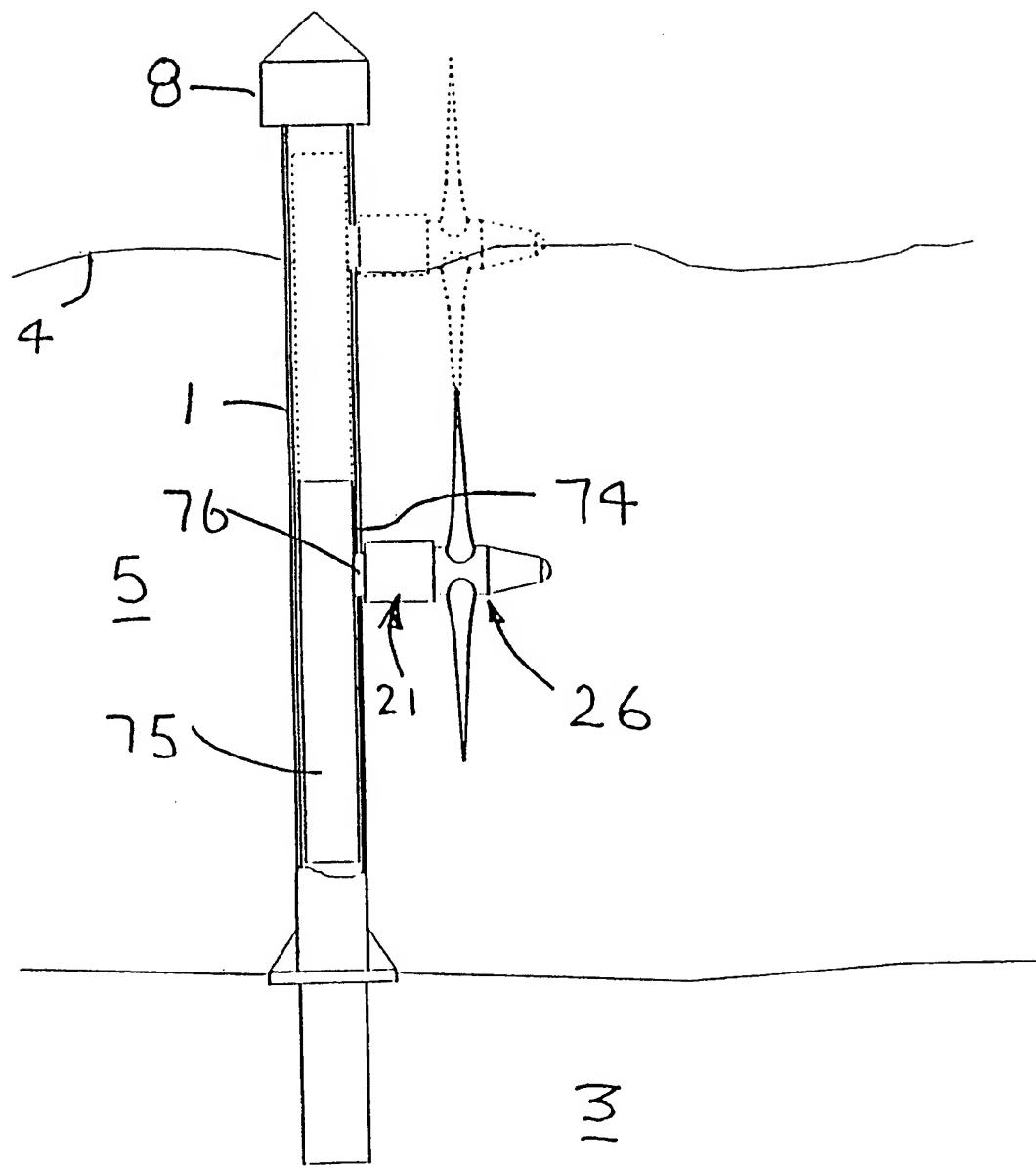
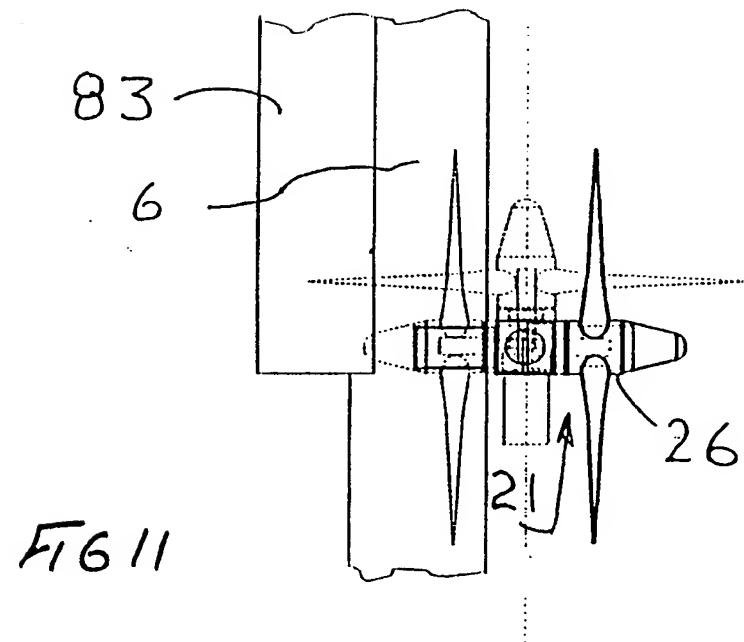
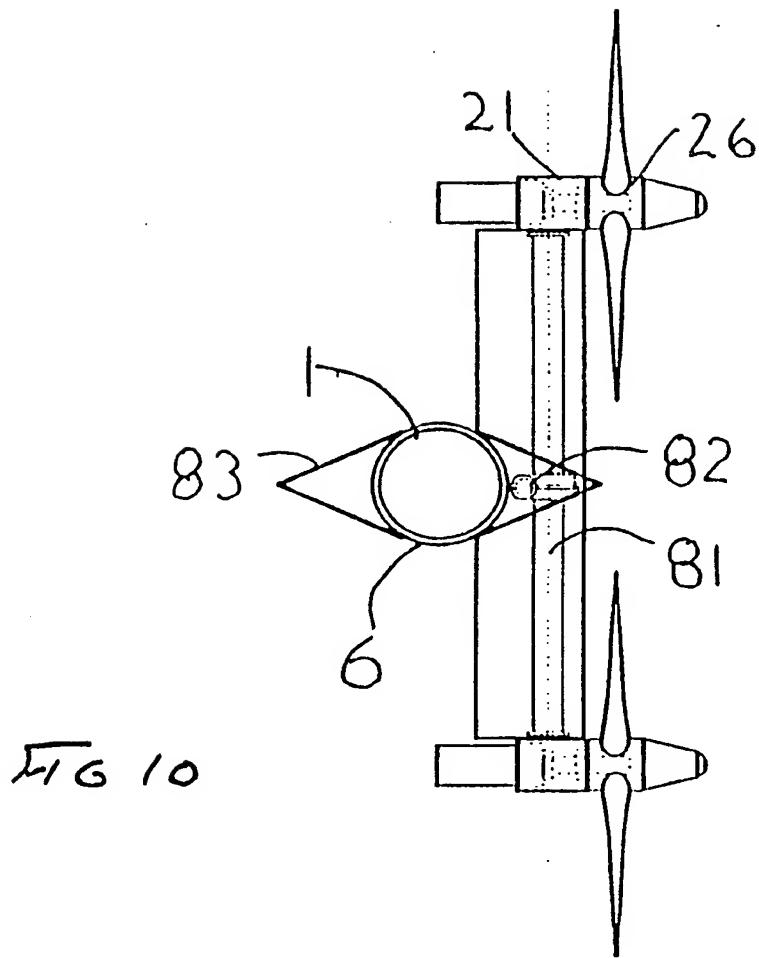


FIG 9



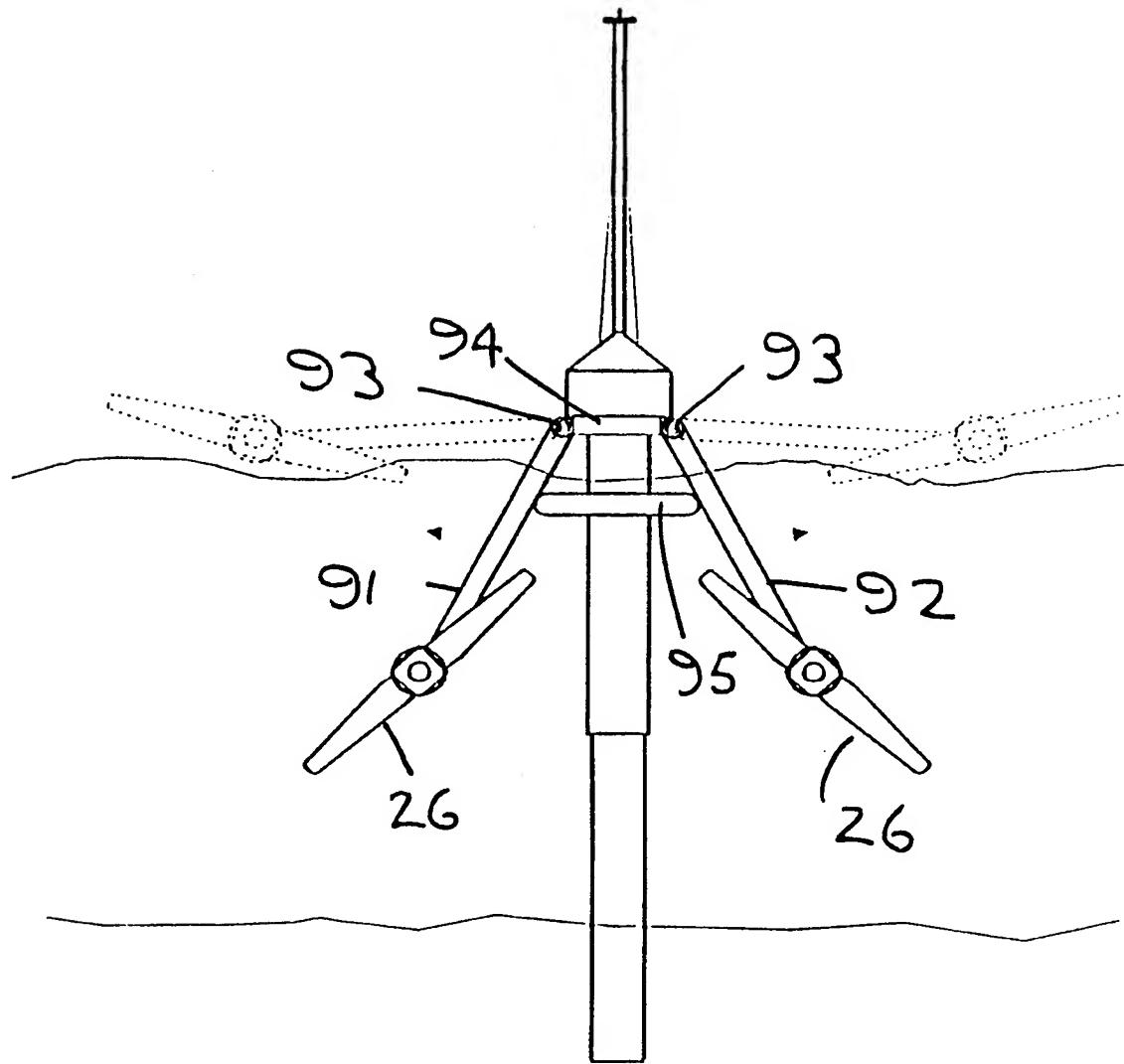


FIG 12

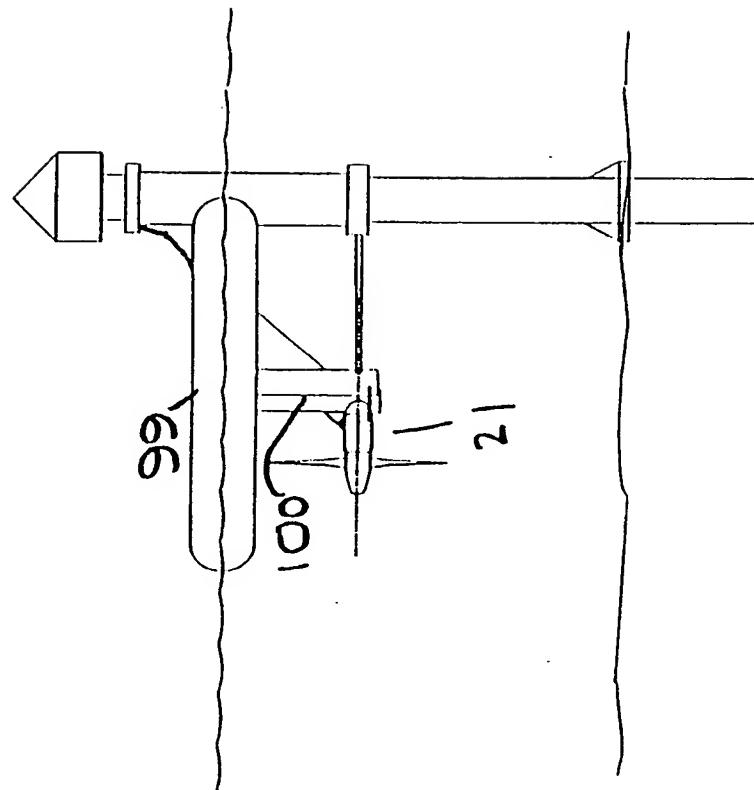


FIG 14

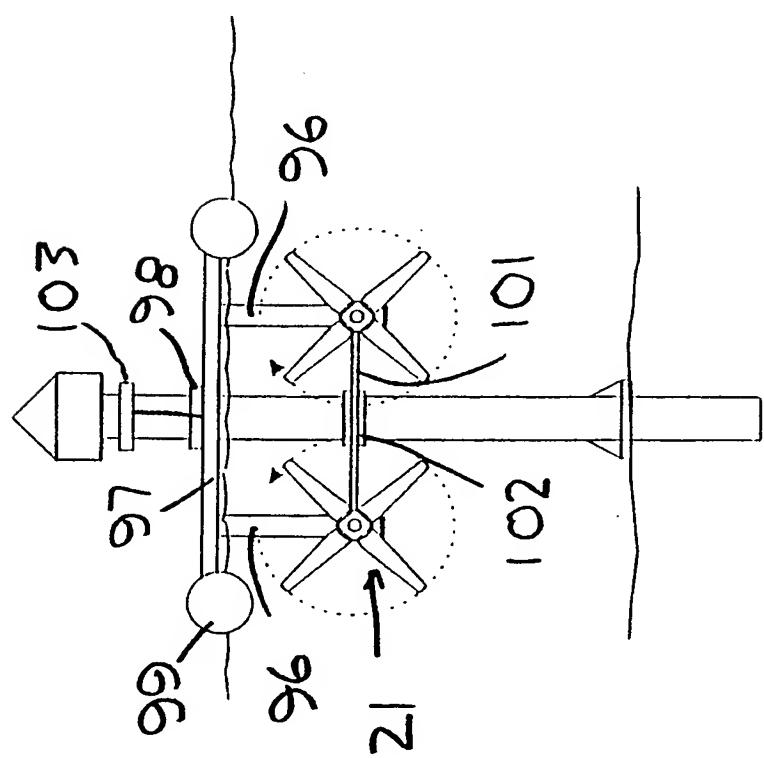


FIG 13

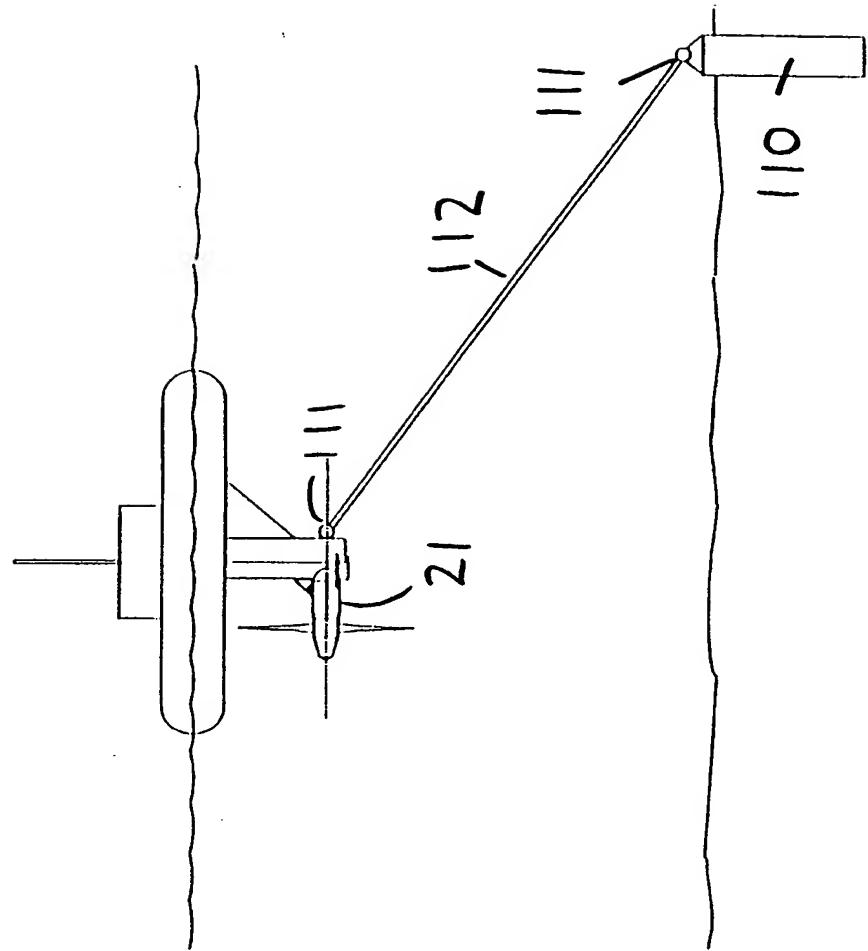


FIG 16

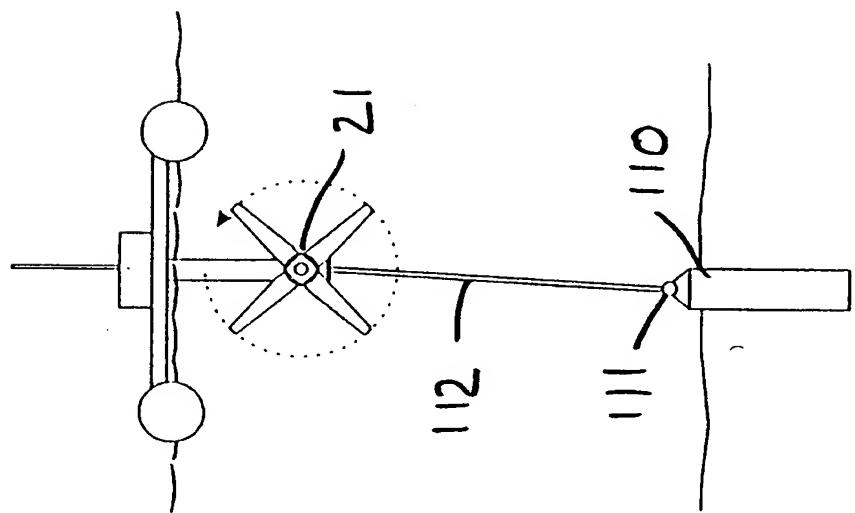


FIG 15

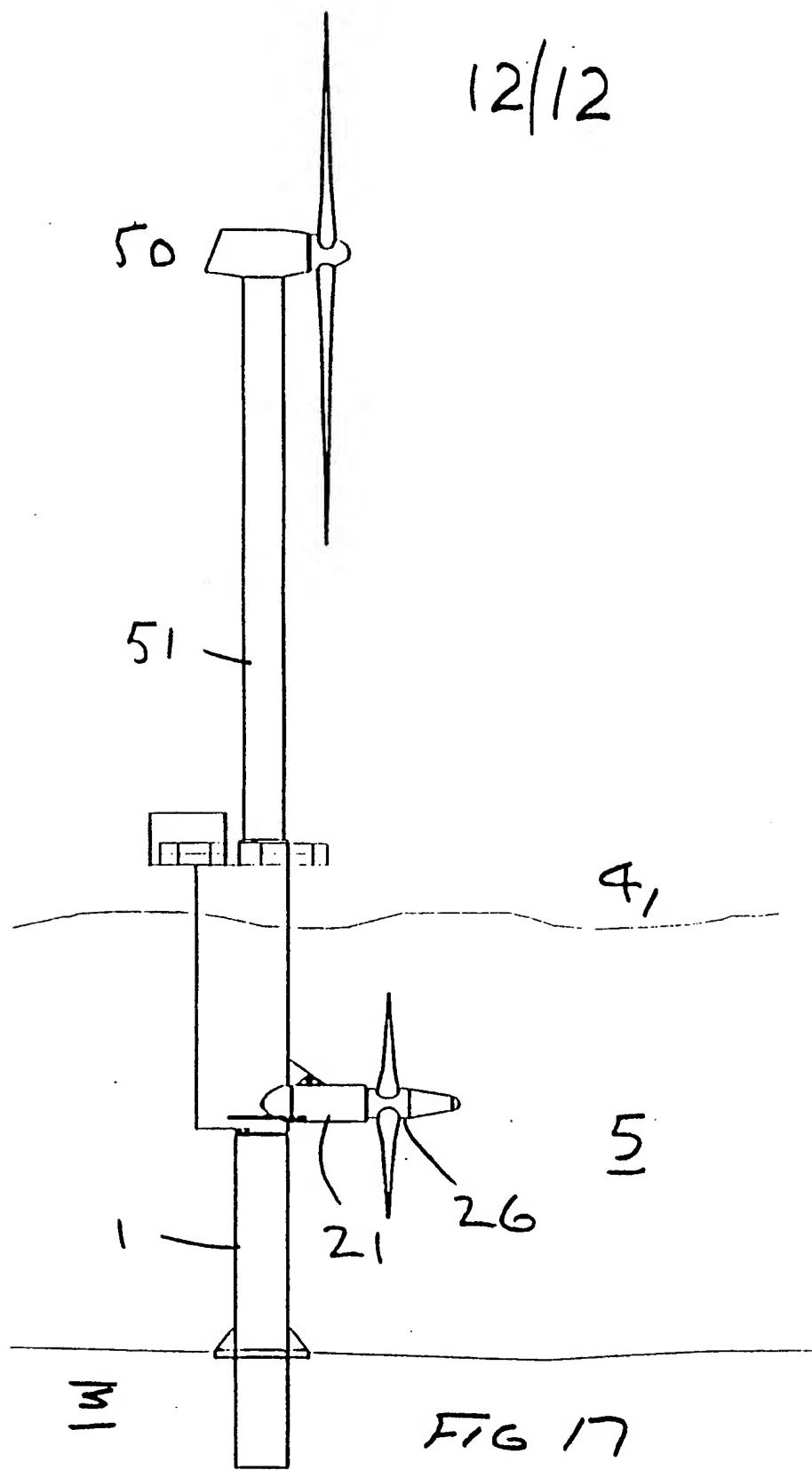


FIG 17

INTERNATIONAL SEARCH REPORT

Int. Application No
PCT/GB 00/00634

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 F03B17/06

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 F03B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB 2 311 566 A (I T POWER LIMITED) 1 October 1997 (1997-10-01) cited in the application abstract page 6, line 2 - line 30 page 15, line 25 -page 16, line 27; figures 7-9	1-4, 6-9, 12
Y		5
Y		10
Y		11
Y		13
Y		14
Y		15
Y	GB 2 314 124 A (APPLIED RES & TECH) 17 December 1997 (1997-12-17) abstract; figure 3	5
		-/-

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

Date of mailing of the international search report

30 June 2000

19/07/2000

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Criado Jimenez, F

INTERNATIONAL SEARCH REPORT

Int. Application No PCT/GB 00/00634
--

C(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	GB 2 256 011 A (I T POWER LIMITED) 25 November 1992 (1992-11-25) cited in the application page 4, line 2-6 page 5, line 1-4 -----	10,15
Y	US 4 864 152 A (PEDERSEN HANS M) 5 September 1989 (1989-09-05) abstract; figures -----	11
Y	US 4 095 918 A (MOUTON JR WILLIAM J ET AL) 20 June 1978 (1978-06-20) column 11, line 20 -column 12, line 6 -----	13
Y	US 4 849 647 A (MCKENZIE T CURTIS) 18 July 1989 (1989-07-18) abstract; figure 2 -----	14
A	GARMAN P.: "Water current turbines" 1996 , IT PUBLICATIONS , LONDON, GB XP002141579 131 page 17 -page 18 page 20 -page 22 -----	1-15

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 00/00634

Patent document cited in search report	Publication date	Patent family member(s)			Publication date
GB 2311566	A 01-10-1997	NONE			
GB 2314124	A 17-12-1997	AU 3041097 A	07-01-1998	EP 0904464 A	31-03-1999
		WO 9747821 A	18-12-1997	NO 985766 A	02-02-1999
GB 2256011	A 25-11-1992	NONE			
US 4864152	A 05-09-1989	DK 324087 A, B,	04-06-1988	AT 60111 T	15-02-1991
		AU 1058488 A	30-06-1988	BR 8707565 A	21-02-1989
		DE 3767484 D	21-02-1991	WO 8804362 A	16-06-1988
		EP 0292545 A	30-11-1988	JP 1501647 T	08-06-1989
		NO 883235 A, B,	21-07-1988	SU 1813186 A	30-04-1993
US 4095918	A 20-06-1978	DK 352876 A	16-04-1977	ES 452413 A	16-12-1977
		IT 1073717 B	17-04-1985		
US 4849647	A 18-07-1989	NONE			

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.